

# Buhner Keller1-O-Rapoport-Wg1-WB-DNM

	A	B	C	D	E	F	G	H
1	<b>I. Bocal</b>		Original bocal, <b>Buhner &amp; Keller1 no</b>					
2	dia reed end	4.6	inside diameter of reed end of bocal					
3	bocal string length (0, 1)	27	length of bocal inserted into receiver					
4	metal bocal length top (0, 1)	336	meas. along top of bocal					
5	metal bocal length bot (0, 1)	316	meas. along bottom of bocal					
6	dia wj end	9.1	inside diameter of bocal					
7								
8	bocal logic	2	if bocal logic = 0 => bocal is choke; if bocal logic = 1 =>choke in wing joint calc; if bocal logic = 2 => no bocal					
9								
10								
11								
12								
13	<b>II. Wing Joint Lengths</b>		no bocal receiver					
14	choke bore dia.	8.5	logic 1; bore diameter of choke; logic 0; either diameter bocal bottom or beginning of bore at bottom or receiver					
15	receiver length (1, 0) (formally choke length)	43	logic 1; length of choke from top of wing joint; logic 0; length of receiver (same as string length)					
16	wing joint length	499	total wing joint length, including tenon and socket					
17	tenon length	48.4	tenon length					
18								
19	wj f2	216	dist top of wing to where tone hole enters bore [not at the center of the tone hole]					
20	wj e	291						
21	wj d	347						
22								
23	Bore dia. Bottom of wing joint	14.5	Need to Average, usually oval					
24	Bore dia. top of boot joint small side	15.8						
25	Bore dia. top of boot joint large side	23.2						
26								
27	<b>III. Boot Lengths</b>							
28	bj logic	1	logic=> if bj logic = 0 => plug removed; if bj logic = 1 => <b>plug cannot</b> be removed					
29	bj c	84	dist from top of boot to where topmost tone hole enter bore [not at center of tone hole]					
30	bj b	151						
31	bj a	192						
32								
33	bjstotal [Needed for both boot logics]	432	total length of boot, include socket, along the small bore side					
34	bjltotal [Needed for both boot logics]	432	total length of boot, include socket, along large bore side					
35	plug small [Need for logic 0 only]	0	plug thickness, large bore side					
36	plug large [Need for logic 0 only]	0	plug thickness, small bore side					
37								
38	boots [Needed for both boot logics]	388	hook length along s bore => bjs-septum length = boot - septum <= calc the septum					
39	bootl [Needed for both boot logics]	388	hook length along l bore => bjl-septum length = boot - septum <= calc the septum					
40								
41	boots bottom [Needed for both boot logics]	22	use hook, dist of bore [dist on stick plus 7mm, diff between hook and bot of stick]					
42	bootl bottom [Needed for both boot logics]	22	use hook, dist of bore [same as boots bot except tenon depth will be different]					
43								
44	extreme bore [Needed for logic 1 only]	40.8	Outside dia of plug [measured] = small bore dia + large bore dia + the septum width					
45								
46	septum length exp [Need for logic 0 only]		dist. from very bottom of boot to septum [point between the large and small bore]					
47	septum length calc - do not input value	44	dist. From very bottom of boot to spetum [bjl - bootl]	do not input value				
48	septum length - do not input value	44	if bj logic = 0 => septum = septum exp; if bj logic = 1 => septum = septum	do not input value				
49								
50	sbore dia sep* [Needed for both boot logics]	19.1	septum small bore dia [assume = lbore dia sep]					
51	lbore dia sep* [Needed for both boot logics]	19.4	septum large bore dia [assume = sbore dia sep] [mesure if cork can be removed; for Logic 0]					
52	sep width exp [Need for logic 0 only]	0	septum width; direct measurement if remove plug					
53	sep width calc - do not input value	2.3	septum width; calc. => extreme bore - sbore - lbore	do not input value				
54	sep width - do not input value	2.3	if bj logic = 0 => sep width = sep width exp; if bj logic = 1 => sep width =	do not input value				
55								
56	bj g	324	dist from top of boot (socket) to where G hole enters bore [not at cent of tone hole]					
57	bj fl	138	dist from top of boot (socket) to where F1 hole enters bore [not at cent of tone hole]					
58								
59								
60								
61								
62								
63	<b>IV. Tone Hole Diameters</b>							
64	f2	5.1						
65	e	6.1						
66	d	5.3						
67								
68	c	7.2						
69	b	7.1						
70	a	6.1						
71	g	9						
72	fl	9.1						
73								
74	e1	11.5	e1 tone hole dia, on long joint [need to average NS and EW dias, NS usually greater]					
75	d1	9.2	d1 tone hole dia, on long joint [need to average NS and EW dias, NS usually greater]					
76	c1	12.2	c1 tone hole dia, on long joint [need to average NS and EW dias, NS usually greater]					
77								
78								
79								
80								
81								
82	<b>V. Tone Hole Depths</b>							
83	f2	37.2						
84	e	31.3						
85	d	44.5						
86								
87	c	22.4						
88	b	26.5						
89	a	24.8						
90	g	11.5	meas along bot tone hole wall [north wall, toward reed,tone hole usually at angle]					
91	fl	18	meas along east side tone hole wall [north wall, toward reed,t hole usually at angle]					
92								
93	e1	8	e1 tone hole depth;meas east/west with deapth gauge [at center, or shortest dist]					

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	A	B	C	D	E	F	G	H
94	d1	7.8	d1 tone hole depth; meas east/west with deapth gauge [at center, or shortest dist]					
95	c1	8.2	c1 tone hole depth; meas east/west with deapth gauge [at center, or shortest dist]					
96								
97								
98								
99								
100								
101	<b>VI. Long Joint</b>							
102	lg_length	603	total length of long joint					
103	lg_tenon_bot	48.8	length bottom tenon on long joint [tenon going into boot joint]					
104	lj_bot_bore	23.3	long joint bottom tenon bore diameter [tenon going into boot joint]					
105	lj_top_bore	30.8	long joint top tenon bore diameter [tenon going into bell]					
106	lg_tenon_top	43.1	length top tenon on long joint [tenon going into bell]					
107	e1_distance	67	dist long joint tenon to e1 [from bot of tenon to where tone hole enters bore]					
108	d1_distance	258	dist long joint tenon to d1 [from bot of tenon to where tone hole enters bore]					
109	c1_distance	483	dist long joint tenon to c1 [from bot of tenon to where tone hole enters bore]					
110								
111								
112								
113								
114								
115	<b>VII. Bore diameters at Tone Holes</b>							
116	f2	11.2						
117	e	12.3						
118	d	13						
119								
120	c	15.8						
121	b	17.2						
122	a	17.8						
123	g	19.5						
124	f1	22						
125								
126	e1	24.2	e1 tone hole bore diameter on long joint					
127	d1	27.1	d1 tone hole bore diameter on long joint					
128	c1	29.8	c1 tone hole bore diameter on long joint					
129								
130								
131								
132								
133								
134	<b>VIII. Bell</b>							
135	bell_logic	0	If bell_logic = 0 => normal conical bore; if bell_logic = 1 => inverted conical bore; if bell_logic = 2 => bell expansion					
136	bell_length (0, 1, 2)	323	total length of bell [lines 141 + 144 = line 136]					
137	bell_bot_bore (0, 1, 2)	31.2	dia bore at the bottom of bell [end with socket]					
138	bell_top_bore 0, (1, 0, 2)	32.9	dia bore at the top of bell [where low Bb exits]					
139	bell_center_bore (only for logic 2)		dia bore at max center of expansion					
140	bell_wall (only for logic 2)		bell wall thickness, Just for David					
141	bell_bot_bore_expansion (only for logic 2)		dist of bottom to maxium of expansion [including bell socket length, if bell logic=0 => 100]					
142	Outside diameter of wood at expansion		Just for David					
143	bell_tenon (0, 1, 0, 2)	44.1	bell socket length					
144	bell_expansion_length (only for logic 2)		distance of maxium expansion to top of bell [where Bb exits]					
145	bellfg	57.5	Usually about 10mm more than line 138; Meas. 21 juin 2013					
146								
147								
148	<b>IX. PITCH</b>							
149	pitch	430	input the historical pitch of the bassoon, must input value, best guess					
150	freq_init	380	Initial frequency range variable					
151	Delta frequency	2	frequency increment parameter					
152	Number of frequencies	60	number of frequencies to scan for min chi sq					
153	Frequency adjust	1.05	frequency adjustment parameter					
154	<b>X. Title</b>							
155	title		Bassoon Calculation: Buhner & Keller1-O-Rapoport-Wg1-WB-DNM					
156								
157								
158			Buhner & Keller1 Note: boot joint small; almost cylentrical from c tone hole to about Ab tone hole					
159	<b>XI. Bore Diameter Locations</b>		Buhner & Keller1 Note: wing joint, boot joint small very out-of-round					
160		20	Number of diameters					
161		10	Initial bore diameter					
162		395	dist1; measured from the bottom of the wing joint- 10mm					1
163		320	dist2; measured from the bottom of the wing joint- 11mm					1
164		230	dist3; measured from the bottom of the wing joint- 12mm					1
165		161	dist4; measured from the bottom of the wing joint- 13mm					1
166		9	dist5; measured from the bottom of the wing joint- 14mm					1
167		0	dist6; measured from the bottom of the wing joint- 15mm	Bottom wing j	14.5			1
168		80	dist7; measured from the top of the bootjoint - small bore side- 16mm	top boot smal	15.8			2
169		180	dist8; measured from the top of the bootjoint - small bore side- 17mm	top boot large	23.2			2
170		350	dist9; measured from the top of the bootjoint - small bore side- 18mm					2
171		350	dist10; measured from the top of the bootjoint - small bore side- 19mm	sbore dia sep	19.1			2
172		289	dist11; measured from the top of the bootjoint - large bore side- 20mm	lbore dia sep	19.4			3
173		210	dist12; measured from the top of the bootjoint - large bore side- 21mm					3
174		138	dist13; measured from the top of the bootjoint - large bore side- 22mm					3
175		70	dist14; measured from the top of the bootjoint - large bore side- 23mm					3
176		538	dist15; measured from the top of the long joint- 24mm	lj_bot_bore	23.3			4
177		475	dist16; measured from the top of the long joint- 25mm					4
178		392	dist17; measured from the top of the long joint- 26mm					4
179		340	dist18; measured from the top of the long joint- 27mm					4
180		292	dist19; measured from the top of the long joint- 28mm					4
181		175	dist20; measured from the top of the long joint- 29mm					4
182		104	dist21; measured from the top of the long joint- 30mm					4
183		0	dist22; measured from the top of the long joint- 31mm					4
184		0	dist23; measured from the top of the long joint- 32mm	lj_top_bore	30.8			4