|  | A | B | c | D | E | F | G |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | I. Bocal |  | Original bocal; AdlerFG1 no bocal |  |  |  |  |
| 2 | dia reed end |  | inside diameter of reed end of bocal |  |  |  |  |
| 3 | bocal string length ( 0,1 ) |  | length of bocal inserted into receiver |  |  |  |  |
| 4 | metal bocal length top ( 0,1 ) |  | meas. along top of bocal |  |  |  |  |
| 5 | metal bocal length bot (0,1) |  | meas. along bottom of bocal |  |  |  |  |
| 6 | dia wj end |  | inside diameter of bocal |  |  |  |  |
| 7 |  |  |  |  |  |  |  |
| 8 | bocal logic | 2 | if bocal logic $=0=>$ bocal is choke; if bocal logic $=1=>$ choke in wing joint calc; if bocal logic $=$ | bocal |  |  |  |
| 9 |  |  |  |  |  |  |  |
| 10 |  |  |  |  |  |  |  |
| 11 |  |  |  |  |  |  |  |
| 12 |  |  |  |  |  |  |  |
| 13 | II. Wing Joint Lengths |  | bocal receiver: AdlerFG1 No |  |  |  |  |
| 14 | choke bore dia. | 10.2 | logic 1; bore diameter of choke; logic 0; either diameter bocal bottom or beginning of bore at bott | receiver |  |  |  |
| 15 | receiver length ( 1,0 ) (formally choke length) | 52 | logic 1; length of choke from top of wing joint; logic 0; length of receiver (same as string length) |  |  |  |  |
| 16 | wing joint length | 511 | total wing joint length, including tenon and socket |  |  |  |  |
| 17 | tenon length | 49 | tenon length |  |  |  |  |
| 18 |  |  |  |  |  |  |  |
| 19 | wj f2 | 219 | dist top of wing to where tone hole enters bore [not at the center of the tone hole] |  |  |  |  |
| 20 | wje | 292 |  |  |  |  |  |
| 21 | wj d | 342 | AdlerFG1 vifd; $f$ and d tone holes at fairly steep angle |  |  |  |  |
| 22 |  |  |  |  |  |  |  |
| 23 | Bore dia. Bottom of wing joint | 15.4 | AdlerFG1 verified small; need to Average, no |  |  |  |  |
| 24 | Bore dia. top of boot joint small side | 16 |  |  |  |  |  |
| 25 | Bore dia. top of boot joint large side | 25.1 |  |  |  |  |  |
| 26 |  |  |  |  |  |  |  |
| 27 | III. Boot Lengths |  |  |  |  |  |  |
| 28 | bj logic | 1 | logic=> if bj logic = 0 => plug removed; if bj logic = 1 => plug cannot be removed |  |  |  |  |
| 29 | bj c | 81 | verified; dist from top of boot to where topmost tone hole enter bore [not at center of tone hole] |  |  |  |  |
| 30 | bj b | 154 |  |  |  |  |  |
| 31 | bj a | 198 |  |  |  |  |  |
| 32 |  |  | AdlerFG1 meas. With boot cap removed |  |  |  |  |
| 33 | bjstotal [Needed for both boot logics] | 433 | total length of boot, include socket, along the small bore side, |  |  |  |  |
| 34 | bjiltotal [Needed for both boot logics] | 433 | total length of boot, include socket, along large bore side |  |  |  |  |
| 35 | plug small [Need for logic 0 only] | 0 | plug thickness, large bore side |  |  |  |  |
| 36 | plug large [Need for logic 0 only] | 0 | plug thickness, small bore side |  |  |  |  |
| 37 |  |  |  |  |  |  |  |
| 38 | boots [Needed for both boot logics] | 386 | hook length along s bore $=>$ bjs-septum length $=$ boot - septum <= calc the septum |  |  |  |  |
| 39 | bootl [Needed for both boot logics] | 386 | hook length along \| bore $=>$ bjl-septum length $=$ boot - septum $<=$ calc the septum |  |  |  |  |
| 40 |  |  |  |  |  |  |  |
| 41 | boots bottom [Needed for both boot logics] | 22 | use hook, dist of bore [dist on stick plus 7 mm , diff between hook and bot of stick] |  |  |  |  |
| 42 | bootl bottom [Needed for both boot logics] | 22 | use hook, dist of bore [same as boots bot except tenon depth will be different] $15+7=20$ |  |  |  |  |
| 43 |  |  |  |  |  |  |  |
| 44 | extreme bore [Needed for logic 1 only] | 41.8 | Outside dia of plug [measured] = small bore dia + large bore dia + the septum width |  |  |  |  |
| 45 |  |  |  |  |  |  |  |
| 46 | septum length exp [Need for logic 0 only] | 0 | dist. from very bottom of boot to septum [point between the large and small bore] |  |  |  |  |
| 47 | septum length calc - do not imput value | 47 | dist. From very bottom of boot to spetum [bjl - bootl] | do not imput value |  |  |  |
| 48 | septum length - do not imput value | 47 | if bj logic $=0=>$ septum $=$ septum exp; if bj logic $=1=>$ septum $=$ septum calc | do not imput value |  |  |  |
| 49 |  |  |  |  |  |  |  |
| 50 | sbore dia sep* [Needed for both boot logics] | 18.6 | septum small bore dia [assume = Ibore dia sep] |  |  |  |  |
| 51 | Ibore dia sep* [Needed for both boot logics] | 19.4 | septum large bore dia [assume = sbore dia sep] [mesure if cork can be removed; for Logic 0] |  |  |  |  |
| 52 | sep width exp [Need for logic 0 only] | 0 | septum width; direct measurement if remove plug |  |  |  |  |
| 53 | sep width calc - do not imput value | 3.8 | septum width; calc. => extreme bore - sbore - Ibore | do not imput value |  |  |  |
| 54 | sep width - do not imput value | 3.8 | if bj logic $=0=>$ sep width $=$ sep width exp; if bj logic $=1 \Rightarrow>$ sep width $=$ sep width calc | do not imput value |  |  |  |
| 55 |  |  |  |  |  |  |  |
| 56 | bj 9 | 336 | dist from top of boot (socket) to where G hole enters bore [not at cent of tone hole] |  |  |  |  |
| 57 | bj f1 | 142 | dist from top of boot (socket) to where F1 hole enters bore [not at cent of tone hole] |  |  |  |  |
| 58 |  |  |  |  |  |  |  |
| 59 |  |  |  |  |  |  |  |
| 60 |  |  |  |  |  |  |  |
| 61 |  |  |  |  |  |  |  |
| 62 |  |  |  |  |  |  |  |
| 63 | IV. Tone Hole Diameters |  |  |  |  |  |  |
| 64 |  | 6.5 |  |  |  |  |  |
| 65 | - | 5.4 |  |  |  |  |  |
| 66 | d | 5.5 |  |  |  |  |  |
| 67 |  |  |  |  |  |  |  |
| 68 |  | 8.6 |  |  |  |  |  |
| 69 | b | 7.4 |  |  |  |  |  |
| 70 | a | 6.1 |  |  |  |  |  |
| 71 |  | 9.6 |  |  |  |  |  |
| 72 | f1 | 10.1 |  |  |  |  |  |
| 73 |  |  | AdlerFG1 large tone holes on long joint |  |  |  |  |
| 74 | e1 | 13.4 | e1 tone hole dia, on long joint [need to average NS and EW dias, NS usually greater] |  |  |  |  |
| 75 | d1 | 8.7 | 10.1; d1 tone hole dia, on long joint [need to average NS and EW dias, NS usually greater] |  |  |  |  |
| 76 | c1 | 15 | 15; c1 tone hole dia, on long joint [need to average NS and EW dias, NS usually greater] |  |  |  |  |
| 77 |  |  |  |  |  |  |  |
| 78 |  |  |  |  |  |  |  |
| 79 |  |  |  |  |  |  |  |
| 80 |  |  |  |  |  |  |  |
| 81 |  |  |  |  |  |  |  |
| 82 | V. Tone Hole Depths |  |  |  |  |  |  |
| 83 | f2 | 37 | AdlerFG1, f and d tone holes drilled at extreme angle |  |  |  |  |
| 84 | e | 27.5 |  |  |  |  |  |
| 85 | d | 33.5 |  |  |  |  |  |
| 86 |  |  |  |  |  |  |  |
| 87 | - | 32 | AdlerFG1 c tone hole not drilledinto center of bore |  |  |  |  |
| 88 | b | 29 |  |  |  |  |  |
| 89 | a | 31.5 | AdlerFG1 a tone hole not drilledinto center of bore |  |  |  |  |
| 90 | 9 | 17 | meas along bot tone hole wall [north wall, toward reed, tone hole usually at angle] |  |  |  |  |
| 91 | f1 | 29 | AdlerFG1 vrfd, drilled at extreme angle down towart boot; meas along east side tone hole wall |  |  |  |  |
| 92 |  |  |  |  |  |  |  |
| 93 | e1 | 7 | e1 tone hole depth;meas east/west with deapth gauge [at center, or shortest dist] |  |  |  |  |
| 94 | d1 | 8 | d1 tone hole depth; meas east/west with deapth gauge [at center, or shortest dist] |  |  |  |  |
| 95 | c1 | 8.3 | c1 tone hole depth; meas east/west with deapth gauge [at center, or shortest dist] |  |  |  |  |
| 96 |  |  |  |  |  |  |  |
| 97 |  |  |  |  |  |  |  |
| 98 |  |  |  |  |  |  |  |
| 99 |  |  |  |  |  |  |  |
| 100 |  |  |  |  |  |  |  |
| 101 | VI. Long Joint |  | AdlerFG1 a table along long joint |  |  |  |  |
| 102 | Ig_length | 589 | total length of long joint |  |  |  |  |
| 103 | Ig_tenon_bot | 49.5 | length bottom tenon on long joint [tenon going into boot joint] |  |  |  |  |
|  | li_ bot bore | 25 | long ioint bottom tenon bore diameter [tenon going into boot joint] |  |  |  |  |



